

## COMPLAINT

SECONDARY COMPLAINTS

## Low line pressure in forward, direct clutch failure

• No forward unless RPMs increased • OD band distress • Bonded piston seal delamination

## CAUSE

Leakage of forward or direct clutch oil due to worn accumulator bores.

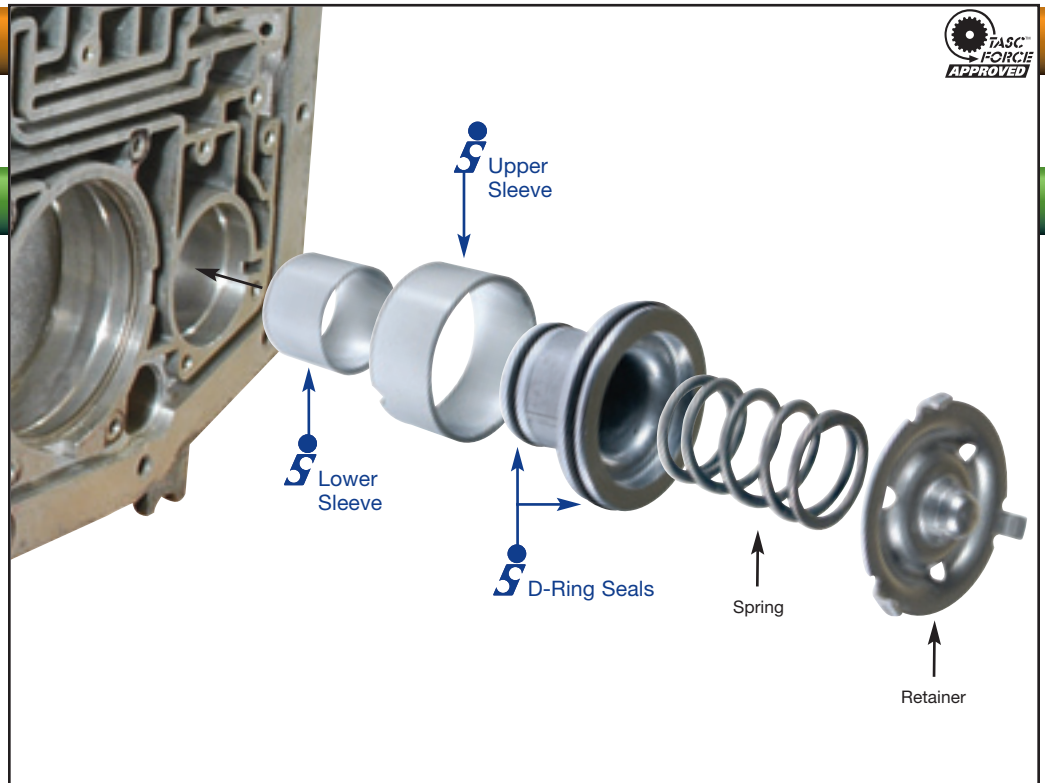
## CORRECTION

The Sonnax 2-3 accumulator kit includes two sleeves, a replacement piston and two D-rings so the case may be salvaged without machining, restoring proper piston clearances.

## 2-3 Accumulator Piston & Sleeve Kit

### 76890-21K

1 Accumulator Piston  
2 Sleeves  
2 D-Ring Seals



### Sonnax Part Summary

Forward or direct clutch oil pressure loss can often be traced to wear and scoring of the 2-3 accumulator bores. Previously, the only lasting correction was to replace the case. The Sonnax 2-3 accumulator piston and sleeve kit, **76890-21K**, restores forward line pressure and salvages damaged cases by repairing damaged 2-3 accumulator bores on AOD, AODE & 4R70/75W units. Press-in sleeves and a matched piston restore pressures and install easily, without machining or special tools.

### Features & Benefits

- Salvage transmission cases with damaged accumulator bore.
- Kit installs easily, with no special tools required.
- Works in AOD & E and 4R70/75W units.
- Eliminates concerns about bonded piston seal delamination.