

COMPLAINT

Burned OD band, 3-4 flare

SECONDARY COMPLAINTS

- Worn OD servo pin bore in case

CAUSE

Severe wear of the case at the servo apply pin bore due to continuous pin oscillation can result in burned clutches, shift complaints and destroyed cases.

CORRECTION

The Sonnax sleeve is made from highly wear-resistant aluminum, and allows the case to be refurbished to provide proper clearance with the servo apply pin.

Servo Pin Bore Sleeve

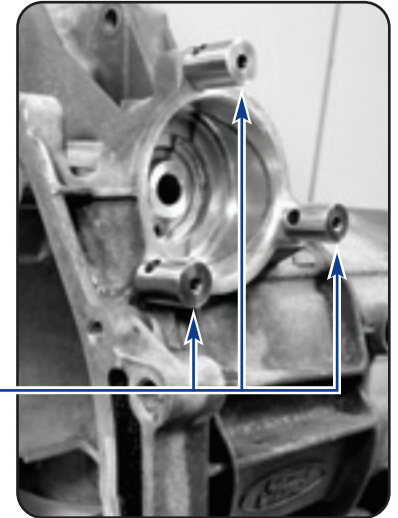
96872-01K

1 Sleeve

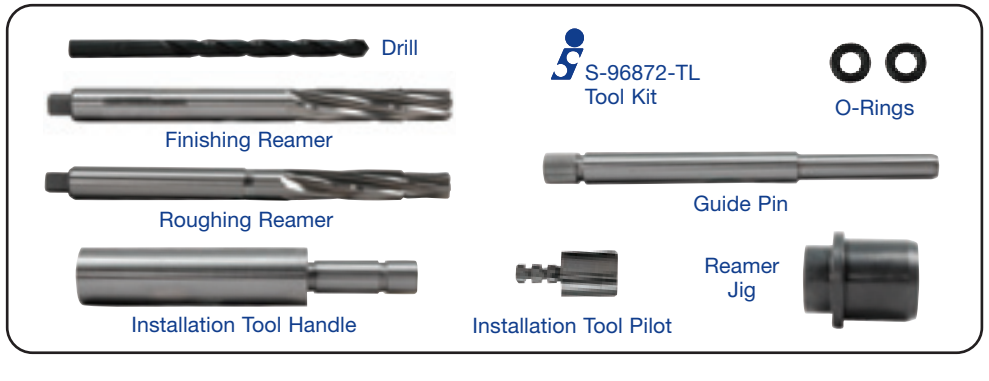


S-96872-TL

- 1 Guide Pin
- 1 Reamer Jig
- 2 Reamers
- 1 Installation Tool Handle
- 1 Installation Tool Pilot
- 1 Drill
- 2 O-Rings



SERVO FIX
Stand-offs



Note: Special tool kits have been designed to service a specific servo pin bore, and must be used in conjunction with the Servo Pin Bore Reaming Fixture **SERVO-FIX**. Part numbers for these kits begin with an "S" to distinguish them from the traditional Sonnax tool kits that can be used as standalone tools.

Features & Benefits

- Tool kit pilot and reamer align with pin bore centerline, not servo piston bore.
- Highly wear-resistant aluminum sleeve refurbishes case bores.
- Allows expensive case salvage.