

4L60

(700-R4)

Part No. SC-4L60

THE SURE CURE

FROM
Sonnax
Sonnax Sure Cure® Kits combine "the best"

Sonnax products into one box, offering rebuilders a convenient and cost-effective way to address common transmission problems. These kits simplify ordering, stocking and estimating job costs, and include easy-to-read, step-by-step instructions that cover the inspection and repair of the most critical areas of the unit, and even a reference list of rebuilding specifications.



Rebuilder Data Sheet

This 4L60 transmission reconditioning kit includes the following Sonnax parts and addresses these problems:

Sonnax Part:	The SureCure® for:
• TV boost valve assembly (77917-471)	Poor line rise & burned clutches and bands
• Reverse boost valve assembly (K77898)	Poor & delayed reverse
• Oversized pressure regulator valve (77917-06)	Low line pressure & 3-4 clutch failure
• Accumulator pistons (1-2, 4th) (77998-03K) <small>Patent Pending</small>	Poor shift feel, band failure
• Throttle valve sleeve assembly (77966-94K)	Poor line rise & throttle control
• TV cable corrector kit (AS1-01K)	Prevents TV cable being pulled open at wide open throttle
• TV link (77872-01)	This shortened TV link addresses poor line rise
• Rear stator support bushing (77002B)	3-4 clutch failure
• Servo check valve (77701-076)	3-4 clutch failure & poor 2-3 shift feel
• Pump slide pivot pin (65797)	High line pressure at idle
• Teflon® coated pump bushing (77005T)	Front seal leakage, converter hub wear
• Accumulator spring (74926)	Replacement for broken OEM spring
• Imidized check balls (10000-08 & 10000-10)	Ball seat leakage & premature ball seat wear
• D-ring servo seals	2-4 band failure
• Endplay shims (77406-10 & 77409-15)	Excessive unit endplay
• Valve body retainer clip (77754-08)	Replacement for broken OEM valve body retainer clip

Recommended Tools:	
77917-TL	Reamer kit for pressure regulator valve